



KIT-24AMS0

All Method Polo

PPPC Award-Winning Polo

\$20 per piece

SAMPLE KIT DECO METHODS:

- ✓ Transfer
- ✓ Embroidery
- ✓ Deboss
- ✓ Laser
- ✓ HXD
- ✓ Mixed Media Laser
- ✓ Mixed Media Transfer



DADE POLO
16398945



KIT-24ATCO

inFusion Tee

\$17 per piece

SAMPLE KIT DECO METHODS:

- ✓ Sublimation (inFusion)



SOMOTO TEE
17873125



ALL DECO SAMPLES

Learn about our state-of-the-art apparel deco methods

Decoration Details



DECORATION METHOD	THE LOOK	IDEAL FABRIC	KEY FEATURES	HOW IS IT ACHIEVED?	AVOID
1 Deboss	<ul style="list-style-type: none"> Tone-on-tone High-end, 3D appearance 	<ul style="list-style-type: none"> Polyester fabrics only Ideal for waterproof fabrics 	<ul style="list-style-type: none"> Eco-friendly technique Enables precision for detailed logos Works on all colors Unlimited washability 	Artwork stamped into surface using heated custom metal dye	<ul style="list-style-type: none"> Cannot apply over zippers
2 Transfer	<ul style="list-style-type: none"> Vibrant colors Clear, precise detailed look 	<ul style="list-style-type: none"> Offered on most fabric types Good alternative to embroidery for thin garments 	<ul style="list-style-type: none"> Unlimited # of vibrant colors Reproduces text down to 8-pt font Superior clarity & precision 	Artwork digitally printed to film; transferred to the fabric	<ul style="list-style-type: none"> Cannot apply over zippers Not offered on some poly/spandex or waterproof fabrics
3 Embroidery	<ul style="list-style-type: none"> Classy, professional, sophisticated 	<ul style="list-style-type: none"> Available on full PCNA apparel line 	<ul style="list-style-type: none"> Durable, withstands many washes 300+ Isacord thread colors available 	Artwork stitched directly into the fabric	<ul style="list-style-type: none"> Cannot apply over zippers Maximum thread color count of 15
4 HXD	<ul style="list-style-type: none"> Unique 3D appearance Bold, high-impact look 	<ul style="list-style-type: none"> Offered on most items 	<ul style="list-style-type: none"> Multiple finishes available Added dimension to artwork Can be applied over seams (on hats only) 	3D emblem applied directly onto fabric	<ul style="list-style-type: none"> Restricted Imprint size (12" squared) Cannot apply over zippers No seams (except hats)
5 Mixed Media (2 Methods)	<ul style="list-style-type: none"> 2 deco methods layered into 1 Bold impact 	<ul style="list-style-type: none"> Polyester fabrics only 	<ul style="list-style-type: none"> Layered, intricate design 	Laser (always) Overlaid with either 1. transfer or 2. embroidery	<ul style="list-style-type: none"> Same as laser & either embroidery or transfer
6 Laser	<ul style="list-style-type: none"> Tone-on-tone, elevated look Smooth, glossy finish 	<ul style="list-style-type: none"> Polyester fabrics only 	<ul style="list-style-type: none"> Can decorate over zippers and seams Detailed and precise Unlimited washability 	Artwork laser etched, burning pattern into the fabric	<ul style="list-style-type: none"> Not offered on white fabric Not ideal for extremely detailed logos, heathered fabrics or dark fabrics
Sublimation (infusion)	<ul style="list-style-type: none"> Full-color vibrant designs on white Muted, tonal look on color 	<ul style="list-style-type: none"> CMYK deco method Polyester/cotton blend fabrics 	<ul style="list-style-type: none"> Creates a breathable & comfortable piece Artwork can be distressed to give it a retro feel Unlimited # of colors 	Logo infused into fabric and becomes a part of it	<ul style="list-style-type: none"> Cannot use white ink Cannot print any lighter than the base color of the fabric



Learn more about PCNA Decoration Innovation on our Decoration Knowledge Center



DECORATION KNOWLEDGE CENTER