

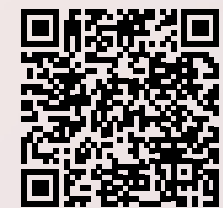


**KIT-AMP24945**  
All Method Polo

**\$15** per piece

**SAMPLE KIT DECO METHODS:**

- ✓ Digital Transfer
- ✓ Embroidery
- ✓ Deboss
- ✓ Laser
- ✓ HXD
- ✓ Mixed Media Laser
- ✓ Mixed Media Transfer



**DADE POLO**  
TM16398945



**TMKIT-23ATU0125**  
inFusion Tee

**\$12<sup>50</sup>** per piece

**SAMPLE KIT DECO METHODS:**

- ✓ Sublimation (inFusion)



**SOMOTO TEE**  
TM17873125



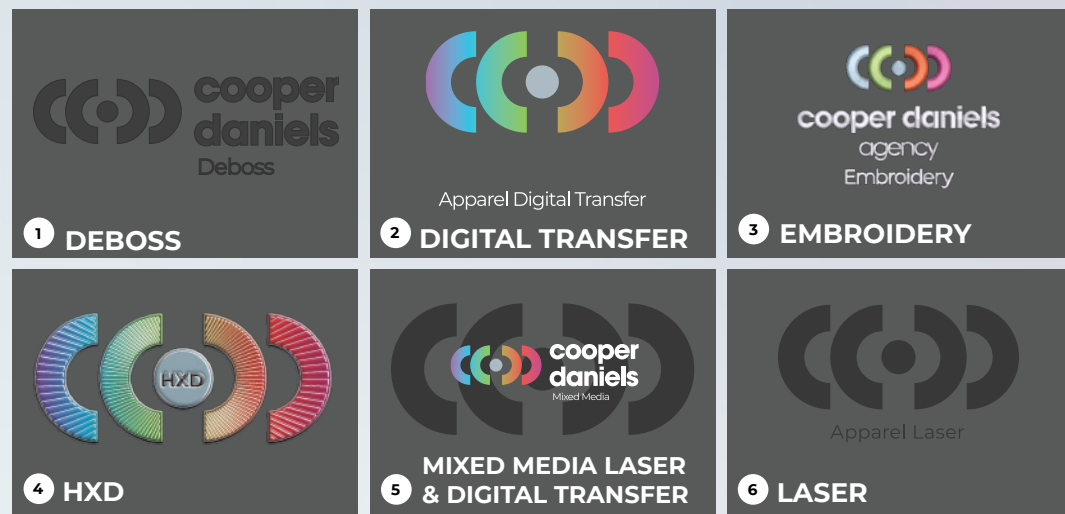
# ALL DECO SAMPLES

Learn about our state-of-the-art apparel decoration methods

# Decoration Details



DECORATION METHOD	THE LOOK	IDEAL FABRIC	KEY FEATURES	HOW IS IT ACHIEVED?	AVOID
<b>1</b> Deboss	<ul style="list-style-type: none"> <li>Tone-on-tone</li> <li>High-end, 3D appearance</li> </ul>	<ul style="list-style-type: none"> <li>Polyester fabrics only</li> <li>Ideal for waterproof fabrics</li> </ul>	<ul style="list-style-type: none"> <li>Eco-friendly technique</li> <li>Enables precision for detailed logos</li> <li>Works on all colors</li> <li>Unlimited washability</li> </ul>	Artwork stamped into surface using heated custom metal dye	<ul style="list-style-type: none"> <li>Cannot apply over zippers</li> </ul>
<b>2</b> Digital Transfer	<ul style="list-style-type: none"> <li>Vibrant colors</li> <li>Clear, precise detailed look</li> </ul>	<ul style="list-style-type: none"> <li>Offered on most fabric types</li> <li>Good alternative to embroidery for thin garments</li> </ul>	<ul style="list-style-type: none"> <li>Unlimited # of vibrant colors</li> <li>Reproduces text down to 8-pt font</li> <li>Superior clarity &amp; precision</li> </ul>	Artwork digitally printed to film; transferred to the fabric	<ul style="list-style-type: none"> <li>Cannot apply over zippers</li> <li>Not offered on some poly/spandex or waterproof fabrics</li> </ul>
<b>3</b> Embroidery	<ul style="list-style-type: none"> <li>Classy, professional, sophisticated</li> </ul>	<ul style="list-style-type: none"> <li>Available on full PCNA apparel line</li> </ul>	<ul style="list-style-type: none"> <li>Durable, withstands many washes</li> <li>300+ Isacord thread colors available</li> </ul>	Artwork stitched directly into the fabric	<ul style="list-style-type: none"> <li>Cannot apply over zippers</li> <li>Maximum thread color count of 15</li> </ul>
<b>4</b> HXD	<ul style="list-style-type: none"> <li>Unique 3D appearance</li> <li>Bold, high-impact look</li> </ul>	<ul style="list-style-type: none"> <li>Offered on most items</li> </ul>	<ul style="list-style-type: none"> <li>Multiple finishes available</li> <li>Added dimension to artwork</li> <li>Can be applied over seams (on hats only)</li> </ul>	3D emblem applied directly onto fabric	<ul style="list-style-type: none"> <li>Restricted Imprint size (12" squared)</li> <li>Cannot apply over zippers</li> <li>No seams (except hats)</li> </ul>
<b>5</b> Mixed Media (2 Methods)	<ul style="list-style-type: none"> <li>2 deco methods layered into 1</li> <li>Bold impact</li> </ul>	<ul style="list-style-type: none"> <li>Polyester fabrics only</li> </ul>	<ul style="list-style-type: none"> <li>Layered, intricate design</li> </ul>	Laser (always) Overlaid with either 1. transfer or 2. embroidery	<ul style="list-style-type: none"> <li>Same as laser &amp; either embroidery or transfer</li> </ul>
<b>6</b> Laser	<ul style="list-style-type: none"> <li>Tone-on-tone, elevated look</li> <li>Smooth, glossy finish</li> </ul>	<ul style="list-style-type: none"> <li>Polyester fabrics only</li> </ul>	<ul style="list-style-type: none"> <li>Can decorate over zippers and seams</li> <li>Detailed and precise</li> <li>Unlimited washability</li> </ul>	Artwork laser etched, burning pattern into the fabric	<ul style="list-style-type: none"> <li>Not offered on white fabric</li> <li>Not ideal for extremely detailed logos, heathered fabrics or dark fabrics</li> </ul>
<b>Sublimation (infusion)</b>	<ul style="list-style-type: none"> <li>Full-color vibrant designs on white</li> <li>Muted, tonal look on color</li> </ul>	<ul style="list-style-type: none"> <li>CMYK deco method</li> <li>Polyester/cotton blend fabrics</li> </ul>	<ul style="list-style-type: none"> <li>Creates a breathable &amp; comfortable piece</li> <li>Artwork can be distressed to give it a retro feel</li> <li>Unlimited # of colors</li> </ul>	Logo infused into fabric and becomes a part of it	<ul style="list-style-type: none"> <li>Cannot use white ink</li> <li>Cannot print any lighter than the base color of the fabric</li> </ul>



Learn more about PCNA Decoration Innovation on our Decoration Knowledge Center



DECORATION KNOWLEDGE CENTER